

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130 MSDS Number: AA06900-0000000009 Issue date: 6/28/1996 Revision date: 2/18/2025 Version: 8.0

1. Chemical product and company identification

1.1. Product identifier

Product form : Mixture
Trade name : K-71UT
Product code : KISWEL

1.2. Recommended uses and restrictions

1.2.1. Recommended use

Welding and soldering products, flux products.

1.2.2. Restrictions on use

1.2.3. Use Categories

35 - Welding and soldering products, flux products

1.3. Supplier information

- Supplier

Company : KISWEL

Address : (51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea

Tel. : 055)269-7200 Fax : 055)266-4487

2. Hazards identification

2.1. Classification of the substance or mixture

Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Carcinogenicity, Category 2	H351
Specific target organ toxicity - Repeated exposure, Category 2	H373
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412

2.2. Label elements

2.2.1. Hazard pictograms (GHS KR)





2.2.2. Signal word (GHS KR)

Danger.

2.2.3. Hazard statements (GHS KR)

- H317 May cause an allergic skin reaction.
- H334 May cause allergic reactions, asthma or shortness of breath and etc if inhaled.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H412 Harmful to aquatic life with long lasting effects.

2.2.4. Precautionary statements (GHS KR)

Precaution:

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

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- P272 Contaminated work clothing should not be allowed out of the workplace.
- P273 Avoid release to the environment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
- P284 Wear respiratory protection.

Treatment:

P302+P352 - IF ON SKIN: Wash with plenty of water/....

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P308+P313 - IF exposed or concerned: Get medical advice/attention.

P314 - Get medical advice/attention if you feel unwell.

P321 - Take ... treatment.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/....

P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

Not applicable

3. Composition/information on ingredients

Product form : Mixture

Substance name	Other Names	Product identifier number	Concentration (%)
Iron	Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron	CAS-No.: 7439-89-6 KECI-No.: KE-21059	85 – 90
3		CAS-No.: 13463-67-7 KECI-No.: KE-33900	4 – 8
Manganese	Manganese, elemental / Manganese metal / manganese	CAS-No.: 7439-96-5 KECI-No.: KE-22999	1 – 4
Nickel	Nickel metal / Nickel, elemental / Nickel, metallic / Nickel, metal / C.I. 77775	CAS-No.: 7440-02-0 KECI-No.: KE-25818	0.1 – 1

4. First-aid measures

4.1. First-aid measures after eye contact

Rinse eyes with water as a precaution.

4.2. First-aid measures after skin contact

Wash skin with plenty of water.

4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.

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4.4. First-aid measures after ingestion

Call a poison center or a doctor if you feel unwell.

4.5. Other medical advice or treatment

Treat symptomatically.

5. Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray.

Dry powder. Foam.

Unsuitable extinguishing media : No data available

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment.

Self-contained breathing apparatus. Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.

Do not breathe dust/fume/gas/mist/vapours/spray.

Do not attempt to take action without suitable protective equipment.

For further information refer to section 8: "Exposure controls/personal protection".

Dispose of materials or solid residues at an authorized site.

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

7. Handling and storage

Hygiene measures

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station.

Wear personal protective equipment.

Do not breathe dust/fume/gas/mist/vapours/spray.

Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage

Storage conditions : Store in a well-ventilated place.

Keep cool.

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8. Exposure controls/personal protection

8.1. Occupational Exposure Limits

K-71UT	
No data available	
Titanium Dioxide (13463-67-7)	
Korea - Occupational Exposure Limits	
Local name	이산화티타늄 # Titanium dioxide
ISHA OEL TWA	10 mg/m³
Remark (KR)	발암성 2#Carcinogenicity 2
Regulatory reference	고용노동부고시 제 2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	8 mg/m³ (total dust)
Chemical category	Possibly carcinogenic to humans dust
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	10 mg/m³
Chemical category	A4 - not classifiable as a human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	10 mg/m³
Taiwan - Occupational Exposure Limits	
OEL TWA	10 mg/m³
OEL STEL	15 mg/m³
Vietnam - Occupational Exposure Limits	
OEL TWA	6 mg/m³ (inhalable dust) 5 mg/m³ (respirable dust)
OEL STEL	10 mg/m³ (inhalable dust)
Australia - Occupational Exposure Limits	
OES TWA	10 mg/m³ (containing no asbestos and <1% crystalline silica-inhalable dust)
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	10 mg/m³
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - IDLH - Occupational Exposure Limits	
IDLH	5000 mg/m³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	2.4 mg/m³ (CIB 63-fine) 0.3 mg/m³ (CIB 63-ultrafine, including engineered nanoscale)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA	15 mg/m³ (total dust)

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Kora - Occupational Exposure Limits Local name 의 생명(기용 성) # fron salts (Soluble, as Fe) ISHA OEL TWA 1 mg/m² Regulatory reference 다 보고	Iron (7439-89-6)		
Local name 발생 (기원 성) # from saits (Soluble, as Fe) ISHA OEL TWA 1 mg/m² Regulatory reference 고용도를 보고 시 및 2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits Catalogue of Occupational Exposure Limits NAB (OEL TWA) 1 mg/m² Manganese (7439-96-5) Korea - Occupational Exposure Limits Local name 양성 및 무기 환경을 # Manganese&Inorganic compounds, as Mn ISHA OEL TWA 1 mg/m² 1 mg/m² (e) # (Furne) ISHA OEL TWA 1 mg/m² (e) # (Furne) ISHA OEL TWA 1 mg/m² (e) # (Furne) ISHA OEL TWA 1 mg/m² (e) # (Furne) OEL PC-TWA 0 1 mg/m² (e) # (Furne) CEL PC-TWA 0 1 mg/m² (e) # (Furne) CEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and furne) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and furne) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and furne) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL STEL) 0.03 mg/m² (furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL STEL) 0.03 mg/m² (furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL TWA) 0.02 mg/m² (furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL TWA) 2 mg/m² (furne) PEL (OEL TWA) 3 mg/m² (furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL TWA) 2 mg/m² (furne) PEL (OEL TWA) 2 mg/m² (furne) PEL (OEL TWA) 1 mg/m² (furne) PEL (OEL TWA) 2 mg/m² (furne) PEL (OEL TWA) 2 mg			
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Regulatory reference 교육도 및 교육 시 계 2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits Catalogue of Occupational Exposure Limits NAB (OEL TWA) Ing/m² Manganese (7439-96-5) Korea - Occupational Exposure Limits Local name ③ 전 및 무기 화장를 # Manganese&inorganic compounds, as Mn Ing/m²		, , , , , , , , , , , , , , , , , , ,	
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Catalogue of Occupational Hazard Factors Category 1 - Dusts Indonesia - Occupational Exposure Limits NAB (OEL TWA) 1 mg/m² Manganese (7439-96-5) Kora - Occupational Exposure Limits Local name № 21 № 67 № 1 Manganese&Inorganic compounds, as Mn ISHA OEL TWA 1 mg/m² ISHA OEL STEL 3 mg/m² (8) # (Fume) ISHA OEL STEL 3 mg/m² (8) # (Fume) ISHA PEL TWA 1 mg/m² ISHA PEL TWA 1 mg/m² ISHA PEL TWA 1 mg/m² ISHA OEL STEL 3 mg/m² (8) # (Fume) ISHA OEL STEL 3 mg/m² (8) # (Fume) ISHA PEL TWA 1 mg/m² ISHA PEL TWA 1 mg/m² ISHA PEL TWA 0.15 mg/m² OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and fume) OEL PC-TWA (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (fume) India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL TWA) 0.1 mg/m² (fume) PEL (OEL TWA) 0.2 mg/m² (feme) PEL (OEL TWA) 0.2 mg/m² (feme) Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fust and fume) OEL STEL 3 mg/m² (fume) Singapore - BTLV Singapore - BTLV Singapore - BTLV Singapore - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume)		고용도중구고시 제2020-40오 # MOEL Fubilic Notice. No. 2020-40	
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ISHA OEL TWA 1 mg/m² 1 mg/m² (②) # (Fume) ISHA OEL STEL 3 mg/m² (②) # (Fume) ISHA PEL TWA 1 mg/m³ Regulatory reference 고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA OEL PC-TWA OEL PC-TWA OEL PC-TWA (Highly Toxic Goods) O.15 mg/m² OEL PC-STEL (Highly Toxic Goods) O45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL STEL) 1 nong/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Korea - Occupational Exposure Limits		
ISHA OEL STEL 3 mg/m³ (윤) # (Fume) ISHA OEL STEL 3 mg/m³ (윤) # (Fume) ISHA PEL TWA 1 mg/m³ Regulatory reference 교육노중부교시 제 2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m³ OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m³ (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m³ (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (fume) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL STEL) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) OCCU mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Local name	망간 및 무기 화합물 # Manganese&Inorganic compounds, as Mn	
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Regulatory reference 고용노동부고시 제2020-48호 #MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m³ OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m³ (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m³ (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (fume) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) O.20 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	ISHA OEL STEL	3 mg/m³ (音) # (Fume)	
China - Occupational Exposure Limits OEL PC-TWA (Highly Toxic Goods) OEL PC-TWA (Highly Toxic Goods) OEL PC-STEL (Highly Toxic Goods) OL5 mg/m³ (dust and fume) OEL PC-STEL (Highly Toxic Goods) OL5 mg/m³ (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (fume) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	ISHA PEL TWA	1 mg/m³	
OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m³ (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m³ (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (fume) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL STEL) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) O.02 mg/m³ (respirable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Regulatory reference	고용노동부고시 제 2020-48호 # MOEL Public Notice. No. 2020-48	
OEL PC-TWA (Highly Toxic Goods) OEL PC-STEL (Highly Toxic Goods) OEL Goupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) I mg/m³ (fume) PEL (OEL STEL) O.03 mg/m³ (fume) PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) O.1 mg/m³ (inhalable particulate) O.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) I mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA I mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	China - Occupational Exposure Limits		
OEL PC-STEL (Highly Toxic Goods) O.45 mg/m³ (dust and fume) Catalogue of Occupational Hazard Factors India - Occupational Exposure Limits PEL (OEL TWA) PEL (OEL STEL) O.03 mg/m³ (fume) PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) O.1 mg/m³ (inhalable particulate) O.20 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	OEL PC-TWA	0.15 mg/m³	
Catalogue of Occupational Hazard Factors India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (fume) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	OEL PC-TWA (Highly Toxic Goods)	0.15 mg/m³ (dust and fume)	
India - Occupational Exposure Limits PEL (OEL TWA) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	OEL PC-STEL (Highly Toxic Goods)	0.45 mg/m³ (dust and fume)	
PEL (OEL TWA) PEL (OEL STEL) 0.03 mg/m³ (fume) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Catalogue of Occupational Hazard Factors	Category 3 - Chemicals	
PEL (OEL STEL) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	India - Occupational Exposure Limits		
PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	PEL (OEL TWA)	1 mg/m³ (fume)	
Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	PEL (OEL STEL)	0.03 mg/m³ (fume)	
NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	PEL (OEL C)	5 mg/m³ (dust)	
0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Indonesia - Occupational Exposure Limits		
Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	NAB (OEL TWA)		
PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Chemical category	A4 - not classifiable as a human carcinogen	
OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Singapore - Occupational Exposure Limits		
Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	PEL (OEL TWA)	1 mg/m³ (dust and fume)	
BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	OEL STEL	3 mg/m³ (fume)	
Taiwan - Occupational Exposure Limits OEL TWA	Singapore - BTLV		
OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume)	BTLV	50 μg/l Parameter: Manganese - Medium: urine	
OEL STEL 2 mg/m³ (category C3 special chemical-fume)	Taiwan - Occupational Exposure Limits		
	OEL TWA	1 mg/m³ (category C3 special chemical-fume)	
OEL C 5 mg/m³ (category C3 special chemical)	OEL STEL	2 mg/m³ (category C3 special chemical-fume)	
	OEL C	5 mg/m³ (category C3 special chemical)	

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Manganese (7439-96-5)	
Vietnam - Occupational Exposure Limits	
OEL TWA	0.3 mg/m³
OEL STEL	0.6 mg/m³
Australia - Occupational Exposure Limits	
OES TWA	1 mg/m³ (dust and fume)
OES STEL	3 mg/m³ (fume)
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	0.02 mg/m³ (respirable particulate matter) 0.1 mg/m³ (inhalable particulate matter)
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - IDLH - Occupational Exposure Limits	
IDLH	500 mg/m³
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	1 mg/m³ (fume)
NIOSH REL STEL	3 mg/m³
USA - OSHA - Occupational Exposure Limits	
OSHA PEL C	5 mg/m³ (fume)
Nickel (7440-02-0)	
Korea - Occupational Exposure Limits	
Local name	니켈 (금속) # Nickel (Metal)
ISHA OEL TWA	1 mg/m³ (metal)
ISHA PEL TWA	0.2 mg/m³
Remark (KR)	발암성 2 # Carcinogenicity 2
Regulatory reference	고용노동부고시 제 2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	1 mg/m³
Chemical category	Possibly carcinogenic to humans
OEL PC-TWA (Highly Toxic Goods)	1 mg/m³
OEL PC-STEL (Highly Toxic Goods)	2.5 mg/m³
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1.5 mg/m³ (inhalable particulate)
Chemical category	A5 - not suspected as human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	1 mg/m³
Taiwan - Occupational Exposure Limits	
OEL TWA	1 mg/m³
OEL STEL	2 mg/m³

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Nickel (7440-02-0)		
Thailand - Occupational Exposure Limits	Thailand - Occupational Exposure Limits	
OEL TWA	1 mg/m³	
Vietnam - Occupational Exposure Limits		
OEL TWA	0.05 mg/m³	
OEL STEL	0.25 mg/m³	
Australia - Occupational Exposure Limits		
OES TWA	1 mg/m³	
USA - ACGIH - Occupational Exposure Limits		
ACGIH OEL TWA	1.5 mg/m³ (inhalable particulate matter)	
ACGIH chemical category	Not Suspected as a Human Carcinogen	
USA - ACGIH - Biological Exposure Indices		
BEI	5 μg/l Parameter: Nickel - Medium: urine - Sampling time: post-shift at end of workweek (background)	
USA - IDLH - Occupational Exposure Limits		
IDLH	10 mg/m³	
USA - NIOSH - Occupational Exposure Limits		
NIOSH REL TWA	0.015 mg/m³	
USA - OSHA - Occupational Exposure Limits		
OSHA PEL TWA	1 mg/m³	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Personal protection

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Wear a mask

Device	Filter type	Condition	Standard	

Eye protection

Safety glasses

Hand protection

Protective gloves

Skin and body protection

Wear suitable protective clothing

Personal protective equipment symbol(s):









9. Physical and chemical properties

a) Appearance : No data available

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Physical state : Solid

b) Odour
c) Odour threshold
d) pH
i No data available
j No data available
j No data available
j No data available

e) Melting / freezing point : No data available / Not applicable

f) Initial boiling point and boiling range No data available Flash point Not applicable g) h) Evaporation rate No data available Flammability (solid, gas) i) Non flammable. Upper / lower flammability or explosive limits : Not applicable j) Vapour pressure : No data available k) Solubility No data available I) m) Vapour density No data available Relative density No data available n) Partition coefficient n-octanol/water (Log Kow) : No data available 0) Auto-ignition temperature : Not applicable p) Decomposition temperature : No data available q) Viscosity, kinematic r) : Not applicable Viscosity, dynamic : No data available

10. Stability and reactivity

s) Molecular mass

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.

Stable under normal conditions.

No dangerous reactions known under normal conditions of use.

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on exposure routes

Oral : Not classified

Skin and eyes contact : Skin sensitization - May cause an allergic skin reaction.

Inhalation : Respiratory sensitization - May cause allergic reactions, asthma or shortness of breath and

etc if inhaled.

: No data available

11.2. Health hazards

Acute toxicity (oral):

Not classified

Acute toxicity (dermal):

Not classified

Acute toxicity (inhalation):

Not classified

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Titanium Dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 6.82 mg/l (Other, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))
LC50 Inhalation - Rat (Dust/Mist)	> 3.43 mg/l Source: ECHA

Iron (7439-89-6)	
LD50 oral rat	98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 250 mg/m³ air (6 h, Rat, Male, Experimental value, Inhalation (dust))

Manganese (7439-96-5)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure)
LC50 Inhalation - Rat	> 5.14 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))
LC50 Inhalation - Rat (Dust/Mist)	> 5.14 mg/l Source: ECHA

Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 10.2 mg/l (Exposure time: 1 h)

Skin corrosion/irritation:

Not classified

Serious eye damage/irritation:

Not classified

Respiratory sensitization:

May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

Skin sensitization:

May cause an allergic skin reaction.

Carcinogenicity:

Suspected of causing cancer.

Titanium Dioxide (13463-67-7)		
	IARC group	2B - Possibly carcinogenic to humans

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

STOT-single exposure:

Not classified

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STOT-repeated exposure:

May cause damage to organs through prolonged or repeated exposure.

Nickel (7440-02-0)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	0.004 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard:

Not classified

K-71UT	
Viscosity, kinematic	Not applicable

Titanium Dioxide (13463-67-7)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	3.9 – 4.1 g/cm³
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

Iron (7439-89-6)	
Density	7.87 g/cm³ Type: 'density' Temp.: 20 °C

Manganese (7439-96-5)	
Density	7200 kg/m³

Nickel (7440-02-0)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	8.9 g/cm³ (at 25 °C)
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

12. Ecological information

12.1. Ecotoxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Harmful to aquatic life with long lasting effects.

(chronic)

Titanium Dioxide (13463-67-7)	
LC50 - Fish [1]	155 mg/l Test organisms (species): other:Japanese Medaka
EC50 - Crustacea [1]	19.3 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	27.8 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	> 100 mg/l Test organisms (species):

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Titanium Dioxide (13463-67-7)	
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	5 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Iron (7439-89-6)	
LC50 - Fish [1]	8.65 mg/l Source: ECHA
LC50 - Other aquatic organisms [1]	106.3 mg/l Source: ECHA
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	18 mg/l Source: ECHA

Manganese (7439-96-5)	
LC50 - Fish [1]	> 3.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 1.6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	4.5 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	2.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
NOEC (chronic)	1.7 mg/l Test organisms (species): Ceriodaphnia dubia Duration: '8 d'
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)

Nickel (7440-02-0)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 - Fish [2]	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 - Crustacea [1]	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 - Crustacea [2]	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
EC50 96h - Algae [1]	0.174 – 0.311 mg/l (Species: Pseudokirchneriella subcapitata [static])
EC50 72h - Algae [1]	0.18 mg/l (Species: Pseudokirchneriella subcapitata)
BCF - Other aquatic organisms [1]	8 – 45 (≤ 4 week(s), Cambarus sp., Flow-through system, Fresh water, Experimental value, Fresh weight)

12.2. Persistence and degradability

K-71UT	
Persistence and degradability	Rapidly degradable

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Titanium Dioxide (13463-67-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Iron (7439-89-6)	
Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Manganese (7439-96-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

Nickel (7440-02-0)	
Persistence and degradability	Biodegradability in soil: not applicable, Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

Titanium Dioxide (13463-67-7)	
Bioaccumulative potential	Not bioaccumulative.

Iron (7439-89-6)		
	Bioaccumulative potential	No bioaccumulation data available.

Manganese (7439-96-5)	
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)
Bioaccumulative potential	No bioaccumulation data available.

Nickel (7440-02-0)	
BCF - Other aquatic organisms [1]	$8-45 (\le 4 \text{ week(s)}, \text{ Cambarus sp., Flow-through system, Fresh water, Experimental value, Fresh weight)}$
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

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12.4. Mobility in soil

Titanium Dioxide (13463-67-7)	
Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.

Iron (7439-89-6)	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

Manganese (7439-96-5)	
Ecology - soil	No (test)data on mobility of the substance available.

Nickel (7440-02-0)	
Surface tension	Not applicable (solid)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No data available

13. Disposal considerations

13.1. Disposal method

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

In accordance with UN RTDG / ADR / IMDG / IATA

UN RTDG	ADR	IMDG	IATA
14.1. UN number			
Not applicable	Not applicable	Not applicable	Not applicable
4.2. UN proper shipping name)		
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(e	s)		
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Marine pollutant			,
Not applicable	Not applicable	Not applicable	Not applicable

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14.6. Special precautions for user

No data available

15. Regulatory information

15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing Hazardous Substances Requiring Permission Threshold Limit Values Chemicals

Not applicable Not applicable Applicable

13463-67-7: Titanium dioxide

7439-89-6: Iron salts (Soluble, as Fe)

7439-96-5: Manganese&Inorganic compounds, as Mn

7440-02-0: Nickel 7439-96-5: Manganese and its inorganic compounds

Hazardous Substances Below Permissible Level Applicable

7440-02-0: Nickel and its insoluble inorganic compounds

Hazardous Substances Subject to Working

Hazardous Substances Subject to Control

Applicable

13463-67-7: Titanium dioxide

7439-96-5: Manganese and its inorganic compounds 7440-02-0: Nickel and its inorganic compounds 7439-96-5: Manganese and its inorganic compounds

Hazardous Substances Subject to Workers Requiring

Applicable

Health Examination

Applicable

7440-02-0: Nickel and its inorganic compounds

13463-67-7: Titanium dioxide

7439-89-6: Iron and its compounds

7439-96-5: Manganese and its inorganic compounds 7440-02-0: Nickel and its inorganic compounds

15.2. Chemicals Control Act

Environment Measurement

No data available

15.3. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act

Applicable

(Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg); Class 2 Combustible solid - category 5 Metal powder (Designated

quantity: 500kg)) 7439-89-6: Iron powder

(Class 2 Combustible solid - category 4 Iron Powder (Designated quantity:

7439-96-5: Manganese powder

(Class 2 Combustible solid - category 5 Metal powder (Designated quantity:

500kg))

15.4. Wastes Control Act

No data available

15.5. Other Domestic and International Regulatory Information

Other Domestic Regulations

Persistent Organic Pollutants(POPs) Control Act Ozone Depleting Substances(ODS)

Not applicable Not applicable

EU Regulatory Information

EU Candidate list (SVHC)

EU authorization list (REACH Annex XIV)

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

EU restriction list (REACH Annex XVII) Not applicable

US Regulatory Information

CERCLA Section 103 (40CFR302.4) Contains listed substances

EPCRA Section 302 (40CFR355.30) Not applicable EPCRA Section 304 (40CFR355.40) Not applicable

EPCRA Section 313 (40CFR372.65) Contains listed substances

2/18/2025 (Revision date) EN (English) 14/15

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16. Other information

16.1. Data sources

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006, Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013, Supplier's safety documents, No data available, This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea, This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc,ECHA (European Chemicals Agency), This safety data sheet was compiled with data and information from the following sources: RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB.

16.2. Issue date

6/28/1996

16.3. Revision number and date

 Version
 : 8.0

 Revision date
 : 2/18/2025

16.4. Other information

No data available

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.