

GOUGING ROD

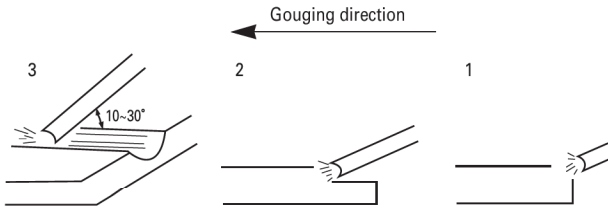
For special purpose (Gouging operation)

Description

- Gouging of carbon steels, cast irons, stainless steels and nonferrous alloy, etc.
- Designed for high efficiency in gouging of all kinds of steel.
- Operated surface is very clean.
- Suitable for rapid removal of unnecessary parts.
- When the electrodes have absorbed moisture, redry the electrode at 70~80°C for 30 minutes prior to use.

Gouging hints

In gouging operation worker must maintain 10~30° between the electrode and base plate.



Sizes available and recommended currents (AC or DC -)

Dia.	(mm)	3.2	4.0	5.0
Length	(mm)	350	400	400
Amp. (A)	F	150~180	230~260	270~320